



# Stainless Steel Package

MerCruiser's SeaCore system provides additional corrosion protection with the useof quality grade 316 stainless steel components on both the engine and the drive assemblies.

#### **Key Components**

- All underwater fasteners on the drive.
- Bravo Three bearing carrier.
- Steering shaft, motor mounts & more.

# Closed Cooling System

MerCruiser's Closed Cooling system with **5-Year** long life coolant seals the engine from saltwater. Raw seawater is used to cool the heat exchanger.

The Air-actuated drain is a system that can easily drain critical components to prevent freezing and allow for extended late seasonal boating.

Long-term Durability.

# Freshwater Flush Port

Whether on a trailer or a boat lift is easy to flush the saltwater out of the engine cooling system along with the drive unit. Located in the boat, on the engine block is a convenient garden hose adapter to effectively flush the unit.

Periodical flushing prolongs the life of the product against corrosion.

# MerCathode

An active corrosion prevention system monitors the galvanic potential of the drive and condition of the anodes. It uses **micro-voltage** to electrically offset corrosion, providing continuous cathodic protection. **Provides corrosion prevention and durability.** 





#### XK360

Low copper, high strength aluminium alloy. Corrosion resistance.

**Ultra-Pure** Aluminium Anodes or Magnesium Anode Kit

#### MercFusion Paint System

(Irridite, EDP & Powder Paint) Creates a tough, durable corrosion resistant barrier.

#### MerCathode®

Active corrosion prevention.

## SeaCore **Hard Anodising** & Sealing Treatment

✓ More abrasion-resistant to reduce galvanic corrosion.

✓ Non-conductive to reduce electrolysis.

## Closed Cooling System

Seals out saltwater from block.



**Limited Corrosion Failure Warranty** 

### Integrated Freshwater Flush

✔ Preventive corrosion protection.

> 2 Anti-cavitation Plate anodes

> Propshaft Anode

### Stainless Steel Bearing Carrier

(Bravo Three) Strength & Durability.

93 8M8000269

## SeaCore co

Volvo's Ocean X<sup>™</sup> drive is produced with a system that involves the EC<sup>2</sup> pre-treatment process. Mercury is very familiar with this process and has been testing it in both the lab and the field.

The Volvo's Ocean X Titanium-ceramic coating is an electrically deposited conversion coating process that results in a "softer coating" on the aluminum.

Additional features: Freshwater Cooling Active Corrosion Protection

Mercury's SeaCore uses a hard anodising process that grows a hard, abrasion resistant, aluminium oxide coating from the aluminium itself (Instead of simply depositing a coating on the surface).

Additional features: Closed Cooling

MerCathode

Additional Stainless Steel hardware **Engine Mounted Freshwater port**